



SAFETY DATA SHEET

VARCUT 4320

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Compilation date: 01/04/2014

Revision date: 29/07/2015

Revision No: 2

Section 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: * VARCUT 4320

Product code: CU4320

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of substance / mixture: Neat cutting oil

1.3. Details of the supplier of the safety data sheet

Company name: Varol Lubricants

Shelah Rd

Halesowen

West Midlands

B63 3PN

United Kingdom

Tel: +44(0) 121 585 6006

Fax: +44(0) 121 585 5405

Email: datasheets@varol.co.uk

1.4. Emergency telephone number

Emergency tel: +44(0) 121 550 3406

Section 2: Hazards identification

2.1. Classification of the substance or mixture

Classification under CLP: This product has no classification under CLP.

2.2. Label elements

Label elements: This product has no label elements.

2.3. Other hazards

PBT: This product is not identified as a PBT/vPvB substance.

Section 3: Composition/information on ingredients

3.2. Mixtures

[cont...]

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Hazardous ingredients:

BASEOIL - UNSPECIFIED - LUBRICATING OILS (PETROLEUM), BASE OILS, PARAFFINIC

EINECS	CAS	PBT / WEL	CLP Classification	Percent
297-474-6	93572-43-1	-	-	>90%

Contains: Highly refined mineral oil - DMSO extract <3% (w/w) according to IP346

Section 4: First aid measures

4.1. Description of first aid measures

Skin contact: Wash immediately with plenty of soap and water.

Eye contact: Bathe the eye with running water for 15 minutes.

Ingestion: Wash out mouth with water.

Inhalation: If proper ventilation is available then inhalation problems should not be a concern. If no extraction of vapour from the machine tool when opening the doors to the machine tool, step back for 15 seconds to allow dissipation of vapour.

4.2. Most important symptoms and effects, both acute and delayed

Skin contact: There may be mild irritation at the site of contact.

Eye contact: There may be irritation and redness.

Ingestion: There may be irritation of the throat.

Inhalation: No symptoms.

4.3. Indication of any immediate medical attention and special treatment needed

Immediate / special treatment: Not applicable.

Section 5: Fire-fighting measures

5.1. Extinguishing media

Extinguishing media: Suitable extinguishing media for the surrounding fire should be used. Use water spray to cool containers.

5.2. Special hazards arising from the substance or mixture

Exposure hazards: In combustion emits toxic fumes.

5.3. Advice for fire-fighters

Advice for fire-fighters: Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Refer to section 8 of SDS for personal protection details. Turn leaking containers leak-side up to prevent the escape of liquid.

[cont...]

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6.2. Environmental precautions

Environmental precautions: Do not discharge into drains or rivers. Contain the spillage using bunding.

6.3. Methods and material for containment and cleaning up

Clean-up procedures: Absorb into dry earth or sand. Transfer to a closable, labelled salvage container for disposal by an appropriate method.

6.4. Reference to other sections

Reference to other sections: Refer to section 8 of SDS. Refer to section 13 of SDS.

Section 7: Handling and storage

7.1. Precautions for safe handling

Handling requirements: Empty containers retain product residue and can be hazardous. Avoid direct contact with the substance. Avoid the formation or spread of mists in the air.
Ensure there is sufficient ventilation of the area. Do not handle in a confined space.
Avoid release to the environment.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in a cool, well ventilated area. Keep container tightly closed.

Suitable packaging: Must only be kept in original packaging.

7.3. Specific end use(s)

Specific end use(s): Neat cutting oil

Section 8: Exposure controls/personal protection

8.1. Control parameters

Workplace exposure limits: No data available.

DNEL/PNEC Values

DNEL / PNEC No data available.

8.2. Exposure controls

Engineering measures: Ensure there is sufficient ventilation of the area. The floor of the storage room must be impermeable to prevent the escape of liquids. Ensure all engineering measures mentioned in section 7 of SDS are in place.

Respiratory protection: Respiratory protection not required.

Hand protection: Protective gloves.

Eye protection: Safety glasses. Ensure eye bath is to hand.

Skin protection: Protective clothing.

Environmental: The floor of the storage room must be impermeable to prevent the escape of liquids. Ensure all engineering measures mentioned in section 7 of SDS are in place. Prevent from entering in public sewers or the immediate environment.

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Section 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

State: Oil

Colour: Straw

Odour: Faint Odour

Evaporation rate: Negligible

Oxidising: Non-oxidising (by EC criteria)

Solubility in water: Insoluble

Also soluble in: Most organic solvents.

Viscosity: Oily

Kinematic viscosity: 32.00

Viscosity test method: Kinematic viscosity in 10⁻⁶ m²/s at 40°C (ISO 3219)

Boiling point/range°C: >250

Melting point/range°C: No data available.

Flammability limits %: lower: No data available.

upper: No data available.

Flash point°C: >200

Part.coeff. n-octanol/water: No data available.

Autoflammability°C: No data available.

Vapour pressure: No data available.

Relative density: 0.876

pH: No data available.

VOC g/l: No data available.

9.2. Other information

Other information: No data available.

Section 10: Stability and reactivity

10.1. Reactivity

Reactivity: Stable under recommended transport or storage conditions.

10.2. Chemical stability

Chemical stability: Stable under normal conditions.

10.3. Possibility of hazardous reactions

Hazardous reactions: Hazardous reactions will not occur under normal transport or storage conditions.

10.4. Conditions to avoid

Conditions to avoid: Extremes of Temperature

10.5. Incompatible materials

Materials to avoid: Strong oxidising agents. Strong acids.

10.6. Hazardous decomposition products

Haz. decomp. products: In combustion emits toxic fumes.

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Section 11: Toxicological information

11.1. Information on toxicological effects

Excluded hazards for substance:

Hazard	Route	Basis
Acute toxicity (ac. tox. 4)	-	No hazard: calculated
Acute toxicity (ac. tox. 3)	-	No hazard: calculated
Acute toxicity (ac. tox. 2)	-	No hazard: calculated
Acute toxicity (ac. tox. 1)	-	No hazard: calculated
Skin corrosion/irritation	-	No hazard: calculated
Serious eye damage/irritation	-	No hazard: calculated
Respiratory/skin sensitisation	-	No hazard: calculated
Germ cell mutagenicity	-	No hazard: calculated
Carcinogenicity	-	No hazard: calculated
Reproductive toxicity	-	No hazard: calculated
STOT-single exposure	-	No hazard: calculated
STOT-repeated exposure	-	No hazard: calculated
Aspiration hazard	-	No hazard: calculated

Symptoms / routes of exposure

Skin contact: There may be mild irritation at the site of contact.

Eye contact: There may be irritation and redness.

Ingestion: There may be irritation of the throat.

Inhalation: No symptoms.

Section 12: Ecological information

12.1. Toxicity

Ecotoxicity values: No data available.

12.2. Persistence and degradability

Persistence and degradability: Not biodegradable.

12.3. Bioaccumulative potential

Bioaccumulative potential: No data available.

12.4. Mobility in soil

Mobility: Readily absorbed into soil.

12.5. Results of PBT and vPvB assessment

PBT identification: This product is not identified as a PBT/vPvB substance.

[cont...]

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12.6. Other adverse effects

Other adverse effects: Negligible ecotoxicity.

Section 13: Disposal considerations

13.1. Waste treatment methods

Disposal operations: Contact your local Environmental Agency Office if in any doubt Dispose of in accordance with local regulations

Recovery operations: Oil re-refining or other reuses of oil.

Waste code number: 12 01 07

Disposal of packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal

NB: The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

Section 14: Transport information

Transport class: This product does not require a classification for transport.

Section 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Specific regulations: Product is not subject to authorisation under REACH.

15.2. Chemical Safety Assessment

Section 16: Other information

Other information

Other information: This safety data sheet is prepared in accordance with Commission Regulation (EU) No 453/2010.

* indicates text in the SDS which has changed since the last revision.

Legal disclaimer: The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.